

FULL THROTTLE

Get in our gear!

INFLATABLE TOWABLE TUBE OWNER'S MANUAL

IMPORTANT INFORMATION PLEASE READ CAREFULLY!

Before using your new inflatable towable tube, please take a minute to read the following warning and safety information. These instructions will help you obtain the most enjoyment possible from your new towable tube.

Please contact us if you have any questions on the proper selection, function, or safe use of this product.



ABSOLUTE OUTDOOR

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WARNING

Use of this product and participation in the sport involves inherent risks of injury or death.

- **Do not use at speeds that exceed skills of the rider. Boat speed should never exceed 20 mph for adults and 15 mph for children.**
- **This product should never be used by children except under adult supervision.**
- **This is not a personal flotation device.**
- **Always wear a U.S. Coast Guard approved Type III (PFD) Life Jacket.**
- **Never place wrists or feet through handles or towing harness. Ensure tow rope is clear of all body parts prior to or during use.**
- **Rider should keep feet out of the water.**
- **Watercraft driver is responsible for the ride since the tube cannot be controlled by the rider. Always have a person other than the driver as an observer.**
- **Watercraft driver should avoid excessive speed or sharp turns which might cause the tube to flip over abruptly resulting in serious injury to the rider.**
- **Do not tow in shallow water or near shore, docks, pilings, swimmers or other boats.**
- **Do not exceed the manufacturers recommended number of riders for your particular tube.**
- **Use a tow rope of at least 1500 lbs. average tensile strength for pulling a single person, 2375 lbs. average tensile strength for pulling two people, 3350 lbs. average tensile strength for pulling for three people, 4100 lbs. average tensile strength for pulling four people and 6000 lbs. average tensile strength for pulling 6 people on an inflatable tube. The tow rope should be at least 50 feet in length but not to exceed 65 feet.**
- **Do not operate watercraft, or ride under the influence of alcohol or drugs.**
- **Read Operator's Manual before use.**

PRODUCT INSTRUCTIONS AND WARNINGS

Water sports can be safe and fun for all levels of enthusiasts. The Owner's Manual is presented to enhance your enjoyment of the sport. It is intended to alert you to some of the potentially dangerous conditions that can arise in all water sports.

To reduce your risk of injury or death, follow these guidelines:

- Carefully read this manual and follow the instructions.
- Only use your tube with a responsible watercraft operator who knows how to operate a watercraft properly.
- Take all reasonable precautions in the use and operation of your tube and boat.
- Teach anyone using your tube how to attach it to the rope, how to ride it, and how to maintain it.
- Use a single tube for not more than one rider and no more than two riders for a double tube. Do not exceed the manufacturer's recommended number of riders for your particular tube.
- If the tube is designed for more than one person, take extra precaution to avoid colliding with one another.
- The stress on the rope is different from the stress on the tube, and will vary with the weight of the passengers, design and surface area of the tube.
- Never strap or attach anyone to the tube or cover. Never put your feet or hands through the strapping of the towing system or handles. Never wedge your hands or feet under the cover or between the cover and the tube.
- Never attempt jumps or dangerous tricks with your tube. If more than one tube is being towed, avoid collisions with other tubes.
- Scout the area before use to avoid any debris or obstacles that might present a safety hazard.
- Know your own limits. Stop when you are tired. Act responsibly. Be in good physical condition and be cautious in your use of this or any other towable tube.
- Check the rope and connector for frays, cuts, sharp edges, knots, or wear before each use. Discard rope if any such condition exists or if rope appears to be worn. Such conditions may lead to breaks.
- Do not use tow rope with elastic or bungee material to pull skiers or riders. Such an addition can break or stretch which may lead to injury of users or boat occupants.
- Rope is subject to deterioration when exposed to direct sunlight. The life of the product will be extended when stored away from sunlight.
- The tow rope should be replaced when signs of deterioration appear, indicated by the existence of discoloration, wearing, fraying or raveling.
- Do not add hardware or attachments that are not otherwise supplied by the manufacturer.

WATER SPORTS SAFETY CODE:

Water sports are fun and challenging but involve inherent risks of injury or death. To increase your enjoyment of the sport and to reduce your risks, use common sense and follow these rules:

BEFORE YOU START:

- Familiarize yourself with all applicable federal, state and local laws, the risks inherent in the sport and the proper use of the equipment.
- Know the waterways.
- Always have a person other than the driver as an observer.
- Skier/ rider, observer and driver must agree on hand signals.
- Never start out until skier/ rider signals he/ she is ready.
- Carbon Monoxide (CO) poisoning from engine exhaust may cause injury or death. Do not sit on the boat transom or swim platform while the engine is running. These activities may lead to excessive CO exposure which may cause injury or death. If you can smell engine exhaust while in the boat, do not stay seated in that position for prolonged periods. Never "Platform Drag" by holding onto the swim platform or be dragged directly behind the boat. An improperly tuned engine will produce excessive exhaust. Have your engine checked and corrected by a mechanic. Changing boat speed or direction relative to the wind can reduce or increase boat exhaust from accumulating near the boat and rider. Consult your boat Owner's Manual, or the United States Coast Guard's website: www.uscgboating.org for more information on how to help protect others and yourself from the dangers of CO poisoning.
- Use caution and common sense.
- Do not exceed the weight guidelines of your boat. Only use water ballast and people for additional weight. Do not allow passengers to hang outside the boat or sit on the gunwales outside the normal seating area of the boat. Uneven weight distribution or additional weight may affect the handling of the boat. Never allow water to overflow the gunwales of your boat.

YOUR EQUIPMENT AND YOUR TOW ROPE:

- Inspect all equipment prior to use. Check towable tube, rope and attachment point, and personal flotation device (PFD) prior to each use. Do not use if damaged.
- Always wear a U.S. Coast Guard Type III life jacket (PFD).
- Rope should be attached to the watercraft in an approved fashion with hardware designed for towing. Refer to your watercraft manual for instructions on proper tow rope attachment.
- Tow ropes stretch during use. If a rope breaks or is suddenly released, it can snap back into the watercraft. Warn all riders, skiers and occupants of the danger of rope recoil.
- When in the boat, keep away from the tow rope to avoid injury. Passengers can be hit, or become entangled in the rope.
- Inspect tow rope and its attachments before using. Do not use tow rope if frayed, knotted or damaged. Replace when signs of excessive deterioration are indicated by discoloration, broken filaments, unraveling or other obvious signs of wear on the rope or hardware.
- Use proper tow rope for the activity.
- Ensure tow rope is clear of all body parts prior to starting out or during use.
- Keep persons and ropes away from propeller when engine is running, even in neutral. Should rope become entangled in propeller, SHUT OFF ENGINE AND REMOVE IGNITION KEY BEFORE RETRIEVING ROPE.

WHEN YOU SKI OR RIDE:

- Attempting land or dock starts can increase the risk of injury or death. USE THIS PRODUCT ONLY ON WATER.
- Always remove any slack in the rope between watercraft and skier/ rider before starting. Sudden shock loads may cause injury to skier/ rider or failure of rope, resulting in snap-back or breakage.
- Do not ski or ride in shallow water, near shore, pilings, docks, rafts, swimmers, other boats or other obstacles. Such obstacles are examples of risks that are inherent in the sport.
- The driver and skier/ rider must watch for and be able to stop or turn to avoid obstacles.
- Always ski or ride in control and at speeds appropriate for your ability. Do not ski or ride over ramps or jumps without prior instruction.
- Falling and the injuries that may result are inherent risks in the sport.
- Use a flag to signal to others that a skier or rider is in the water.
- Driver must use extra caution approaching a fallen skier/ rider and keep eye contact on fallen skier/ rider at all times.
- Put the boat in neutral when near a fallen skier/ rider. Turn the engine off when people are getting into or out of the boat, or in the water near the boat.
- Do not operate watercraft, ski or ride under the influence of alcohol or drugs.

THE WARNINGS AND PRACTICES SET FORTH ABOVE IN THE WATER SPORTS SAFETY CODE REPRESENT SOME COMMON RISKS ENCOUNTERED BY USERS. THE CODE DOES NOT PURPORT TO COVER ALL INSTANCES OF RISK OR DANGER. PLEASE USE COMMON SENSE AND GOOD JUDGMENT.

WATER SPORTS RESPONSIBILITY CODE

Be aware that there are elements of risk in boating, skiing, and riding that common sense and personal awareness can help reduce. Know your ability level and stay within it. To increase your enjoyment of the sport follow the "Water Sports Responsibility Code".

It is your responsibility to:

- Familiarize yourself with all applicable laws, the risks inherent in the sport, and the proper use of equipment.
 - Know the waterways where you will be skiing or riding. Do not ski or ride in shallow water, near shore, docks, pilings, swimmers, or other watercraft.
 - Always have a person other than the boat driver as an observer and agree on hand signals before starting.
 - Always wear a U.S. Coast Guard Type III life jacket (PFD).
 - Read your operator's manual and inspect your equipment prior to use.
 - Ski or ride within your limits. Always ski or ride in control and at speeds appropriate for your ability.
 - Always turn ignition off when anyone is near watercraft power drive unit.
 - Carbon Monoxide (CO) poisoning from engine exhaust may cause injury or death.
 - Never "Platform Drag" or touch a swim platform while the engine is running.
 - Do not operate watercraft, ski or ride under the influence of alcohol or drugs.
- ~ Water Sports Industry Association

PRODUCT CARE AND REPAIR

When you are done using your inflatable, rinse it off with fresh water, deflate the bladder, separate the tube from the cover and dry each part completely before storing. Store in a cool, dry place out of direct sunlight.

Note: Bleeding of the color from the nylon cover can occur under certain conditions or from contact with certain other materials. Do not leave a wet tube on your boat seats or store it under the bow of your boat for an extended period of time.

Your Full Throttle towable tube was designed with quality and safety in mind. The following tips will help you achieve the longest life and maximum enjoyment from your purchase:

- Do not tow your towable tube upside down.
- Match the strength of the tow rope to the size of your tube.
- Step gently into the seating area of your tube. Do not jump!
- Do not overload your inflatable with more than the recommended number of riders.
- Do not use the head rests for handles.
- All participants should use a Type III, U.S. Coast Guard approved flotation device.
- Tow at the recommended speeds; keeping in mind the skill level of your riders.

Small punctures and tears in the vinyl can be easily repaired by using the vinyl tube patch kit that comes with your tube. Although the repair kit contains instructions, it remains an easy 3 step process to fix most small punctures or holes:

- Cut a PVC patch from the material in the supplied kit. Lightly buff the repair area with fine grit sandpaper.
- Using the supplied vinyl cement, spread just enough to cover the back of the patch. Center the patch over repair area and press lightly for several minutes.
- Let your repair dry for 12 hours before use.

Note: Please read all warnings for this repair product.

FOR PRODUCT TO BE CONSIDERED UNDER WARRANTY,
CARD MUST BE RETURNED TO ABSOLUTE OUTDOOR, INC.

LIMITED WARRANTY

All product is warranted to the original retail purchaser to be free from defects in material and workmanship except as otherwise provided herein. These warranties are NOT TRANSFERABLE and are effective only in the country of purchase and from the date of the original retail purchase. Authorized dealers do not have the authority to make warranties in addition to or inconsistent with the terms or conditions set forth in this warranty.

WHAT IS COVERED: The towable tube warranty extends for a period of 12 months following the date of original retail purchase as evidenced by proof of purchase, or, if proof of purchase is not available, the first day of August of the product model year of manufacture. Absolute Outdoor, Inc. will, at its option, repair or replace defective parts and components, including labor and cost of shipment to the consumer.

WHAT IS NOT COVERED: Damage to the towable tube caused by jumps, ramps, railslides, docks, or any other hard surface IS NOT covered under warranty. Shipping charges are not covered by the manufacturer for product returns. Normal wear and tear, including scratches and fading. Colors may fade due to exposure to UV Damage caused by alterations, modifications or changes not approved by the manufacturer in writing, due to unauthorized service and/or repairs, or due to abuse, improper use, neglect, or failure to perform normal maintenance. Damage caused by extended exposure to sunlight, striking solid objects or beaches, tow rope handle striking products, and failure to follow instructions provided with product. PRODUCTS USED IN COMMERCIAL, RENTAL OR INSTRUCTIONAL PROGRAMS. CONSEQUENTIAL DAMAGES, INCIDENTAL DAMAGES, OR EXPENSES, INCLUDING DAMAGES TO PROPERTY. Some states do not allow the exclusions of limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

HOW TO OBTAIN WARRANTY SERVICE: Warranty claims must be handled through an authorized dealer and MUST BE RETURNED POSTAGE PAID WITH PROOF OF PURCHASE. Warranty returns are claims for warranty coverage only and do not constitute an agreement by Absolute Outdoor, Inc. to accept the warranty claim. Return authorizations are for inspection purposes only. Disposition will be determined by our warranty department.

IMPLIED WARRANTIES: Any implied warranties, including implied warranties of merchantability and fitness for a particular purpose, shall be limited to the duration and terms of the limited warranties expressed herein. Some states do not allow how long an implied warranty lasts, so the above limitation may not apply to you. To the extent any provision of this warranty is prohibited by federal, state or local law and can not be preempted, it shall not be applicable. This warranty gives you specific legal rights and you may have other rights which vary from state to state.

INFLATION INSTRUCTIONS

Congratulations on the purchase of your Full Throttle towable tube. In order to get the optimal performance from your tube, we offer the following recommendations to help increase the longevity of your tube and reduce potential damage to the nylon cover and PVC bladder.

Full Throttle tube shapes are designed to perform best when properly inflated. A properly inflated tube will expand to fill the cover without distorting the intended shape. Proper tube inflation allows the tube to travel or glide over the water more easily, with the least amount of resistance.

Under inflated tubes plow through the water, creating drag, which in turn puts undue strain on the tube's tow point and tow rope. In addition, the cover on an under inflated tube can quickly fill with water and become damaged.

Over inflation can also cause problems as this will put undue stress on the cover seams and PVC bladder seams.

In general, fill your tube only until the nylon cover is fairly wrinkle-free. Our tubes are designed using heavy-duty PVC materials. This will allow the Full Throttle tubes to expand until it fills the nylon cover.

FOR INFLATING PARTIALLY COVERED TUBES:

Always find a clean, debris free area to inflate your tube (away from sharp rocks, twigs, glass, etc., which could puncture the bladder or rip the cover).

1. Place the PVC bladder inside the cover and align the molded Boston valve with the corresponding opening in the nylon cover. Unfold the PVC bladder and lay it out to roughly match the outline of the nylon cover.
2. Unscrew the main body of the Boston valve and inflate the tube half full. Replace the Boston valve assembly to stop the back flow of air. Next, check the alignment of the tube and cover. If not fully aligned, grasp the E-Z Connect end and shake the tube back and forth. The tube should center itself. After the PVC bladder and cover are aligned, unscrew the top cap from the Boston valve. This 3-way valve has a rubber flap on the bottom of the threaded stem which allows air to be pumped in, but also keeps it from coming back out. With the top cap removed, continue to inflate the tube until the nylon cover is fairly wrinkle-free and the PVC bladder feels taut. A tube that is inflated per these instructions will easily glide across the water and not drag across the water (due to under inflation).

Remember that if the tube is put into cold water the air inside the tube will contract, causing it to feel as if it is losing air. Also, when the tube gets hot from the sun, it will expand greatly. If either of the above actions occurs, adjustments should be made. Add a little air if the cover looks loose or PVC bladder looks under inflated; or let air out if the inside of the tube is heating up or expanding. This is why it is important to CHECK THE INFLATION LEVEL BEFORE EACH USE.

FOR INFLATING FULLY COVERED TUBES:

The Full Throttle Fully Covered Tubes come pre-assembled making it easier for you to get on the water quicker. Since these tubes are pre-assembled, the bladder has already been lined up inside the nylon cover when it comes out of the box. Therefore, all you have to do is add air. We recommend inflating the tube half full and then checking the alignment of the cover and the PVC bladder to make sure they line up. Also, if the tube has headrests and inflatable seat cushions, it is easier to fill them before the rest of the tube is inflated. After filling the headrests and seat cushions, continue to fully inflate the tube.

IMPORTANT INFORMATION ON INFLATION PUMPS:

Having a good pump to inflate your tube is critical. As a general rule, most tubes perform well around 1 PSI. Full Throttle offers powerful electric pumps, like the High Pressure 12V Pump that hooks up to your vehicle or boat battery, that are capable of getting any of our tubes to the optimum pressure. Full Throttle also offers compact, affordable electric and rechargeable pumps that will inflate the tube quickly, but may require the Full Throttle Manual Inflation Foot Pump or Dual Action Hand Pump to reach the ideal firmness. Look for Full Throttle pumps at your nearest retailer or view them online at www.fullthrottlewatersports.com

Enjoy your new Full Throttle tube and be safe on the water. Remember to always wear your life jacket whenever you are in or around the water.

- WARRANTY REGISTRATION CARD -

To ensure product registration, please complete and mail this warranty card
or register online at: www.absoluteoutdoorinc.com

FIRST NAME

M.I.

LAST NAME

STREET ADDRESS

APT#

CITY

STATE/PROV.

POSTAL CODE

COUNTRY

EMAIL ADDRESS

DATE PURCHASED (MM/DD/YYYY)

TUBE MODEL

LOCATION PURCHASED (STORE NAME and STATE)

Enter registration information, cut along dotted line and mail.

Number of times you use your tube each year:

1-3 4-9 10-19 20+

The most important reason you purchased this tube:

Quality Price Safety Rating Appearance Brand Reputation

Number of Riders Other _____

Where did you purchase this tube:

Sporting Goods Dealer Marine Dealer Water Ski Specialty Shop

Catalog Internet Other _____

What is your level of riding:

Beginner Intermediate Expert

Age of intended rider(s):

Under 13 13-17 18-25 26-32 33-39 40-55 over 55

Gender:

Male Female

ABSOLUTE OUTDOOR, INC.
330 HIGHWAY 10 S
STE 4
SAINT CLOUD, MN 56304

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IF MAILED
IN THE
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BUSINESS REPLY MAIL
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